

# am SKIM BOND

# **DESCRIPTION**

**am** SKIM BOND is a non-shrink surface conditioner consisting of Portland cement and a specific cationic latex. It is used as a surface conditioner or skim coat to smoothen surfaces, especially to cover up old mosaic or unglazed ceramic tiles, as such would immediately be able to make good use of uneven surfaces.

#### **USES**

**am** SKIM BOND is formulated to waterproof, fill and seal pores/ voids & pointing of all tiles, and masonry surface. It is also designed to cover up old mosaic or unglazed ceramic tiles pointing to before any further finishing.

## **BENEFITS**

- · Direct application.
- Non-toxic approved for potable water tank
- Excellent adhesion on porous or nonporous surfaces.
- · Flexible crack bridging.
- Resistant to carbon dioxide and chloride ion diffusion.
- · Resistant to weather and mild chemicals

# COLOR

Grey

## **FINISH**

Matt

| TECHNICAL DATA                       |                                    |  |
|--------------------------------------|------------------------------------|--|
| No. of components                    | 2                                  |  |
| No. of Coats<br>Recommended          | 1 or 2                             |  |
| Recommended<br>Dry Film<br>Thickness | 0.5mm – 1.5mm                      |  |
| Estimated<br>Coverage                | 2kg/ m² @1mm thick                 |  |
| Mixing Ratio                         | 3.125 : 1 by weight of<br>Part A+B |  |
| Mixed Density                        | 1.8kg/ltr                          |  |
| Compressive<br>Strength              | 39 N/mm²                           |  |
| Flexural Strength                    | 11.0 N/mm²                         |  |
| Adhesion to<br>Concrete              | 3.5 N/mm²                          |  |
| Toxicity                             | Non-toxic                          |  |
| Pot Life                             | 80 min 20°C<br>30 min @ 35°C       |  |
| Storage & Shelf<br>Life at 25⁰C      | Unopened packs Above<br>12 months  |  |
| Packaging                            | 33 kg/set                          |  |
|                                      |                                    |  |

#### SPECIFICATION

Substrate to be coated must be sound, clean and free from any contamination. For floor, mechanical diamond grinding should be employed followed by through vacuuming. For wall, use high pressure water jet to clean prior to applying the product. Apply the product in strict accordance with manufacturer's written instruction.

# APPLICATION PROCEDURE SURFACE PREPARATION

All surfaces to receive am SKIM BOND must be free from oil, grease, wax, dirt, curing compound or any foreign matter which may impair bonding. Spalled or badly disintegrated surfaces must be removed and repaired prior to applying am SKIM BOND

#### MIXING

Gradually blend in the powder component with the liquid component and mix well for 2-4 minutes. Avoid lump formation and do not mix more material than can be used within pot life.

#### THINNING

For better workability during high room temperature, the product can be thinned with not more than 5% of clean portable water.

#### **APPLICATION**

am SKIM BOND can be trowelled vertically or horizontally by using steel plate and trowel to required thickness.

# **PRIMER**

On vertical tile or mosaic wall surfaces, a special primer am LATEX maybe required to improve the adhesion properties of am SKIM BOND.

# **TOP COAT**

am SKIM BOND can be top coated with most pait finishes.

### PROTECTION

am SKIM BOND should not be applied during rain or when rain is expected

| TYPICAL MECHANICAL PROPERTIES |                      |                 |                 |
|-------------------------------|----------------------|-----------------|-----------------|
| Properties                    | Standard             | Unit            | am SKIM<br>BOND |
| Tensile Strength              | ASTM D-638           | Мра             | 0.71            |
| Compressive<br>Strength       | ASTM C-190           | N/mm²           | 39.0            |
| Flexural Strength             | ASTM-348             | N/mm²           | 11.0            |
| Bond Strength                 | ASTM-321             | N/mm²           | 3.5             |
| Shear Bond<br>Strength        | ASTM C-109           | N/mm²           | 5.5             |
| Abrasion<br>Resistance        | ASTM C-241           | % weight loss   | 1.1             |
| Water Vapour<br>Transmission  | ASTM D-<br>1615      | G/24h. m²       | 224.532         |
| Water<br>Absorption           | ASTM C-140           | %<br>absorption | 2.0%            |
| Adhesion<br>Strength          | ASTM D-<br>4541      | N/mm²           | 3.37            |
| Chemical<br>Resistance        | ASTM D-<br>1308-02EL |                 | Good            |

#### **STORAGE**

Storage in shade and dry condition. Avoid from sunlight, UV, frost, water, moisture and high temperature.

## **PACKAGING**

33 kg/set.

Part A: 25 kg, Part B: 08 kg.

# SHELF LIFE

If stored in cool and dry place, the shelf life of am SKIM BOND is approximately 12 months from date of manufacture in unopened bags.





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