# Polymeric Finish Specifications and Information

Resodyn Pool & Spa Finishing Systems
Distributed by
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# all island

all island group pool finish supply



## **Current Coating Development Projects**

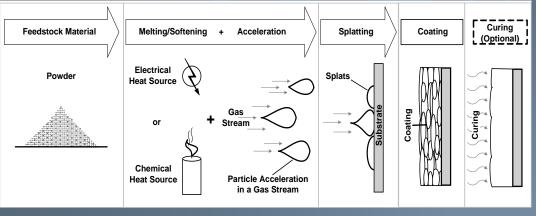
- U.S. Air Force: Friction reducing wear coating for C-130 aircraft skids for Arctic region operation
- U.S. Navy: Life extension of above waterline radar installations through PTS field applied coating repairs
- U.S. Dept. of Homeland Security: Energy absorbing foam for blast protection of infrastructure
- U.S. Army Research Laboratory: CARC compliant powder coating qualified to MIL-PRF-32348





## What is Polymer Thermal Spray?

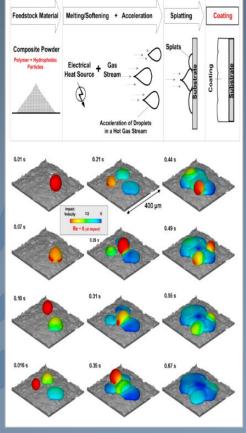
The deposition of semi-molten polymer particles onto a pre-heated surface whereby process heat causes the particles to flow and coalesce into a complete cohesive polymer coating.



**Splats** – unit building blocks of thermally sprayed coatings

- Polymer rheology
- Degree of melting
- Impact velocity

**Define Coating Formation Process** 





## **Portable Powder Coating Systems**

#### **Competing Technology**

#### **Wet Paint**

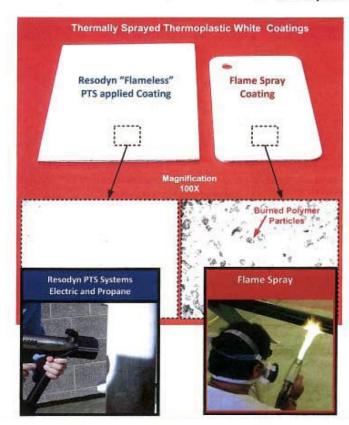
- Long cure times
- VOCs
- Limited durability

#### Flame Spray

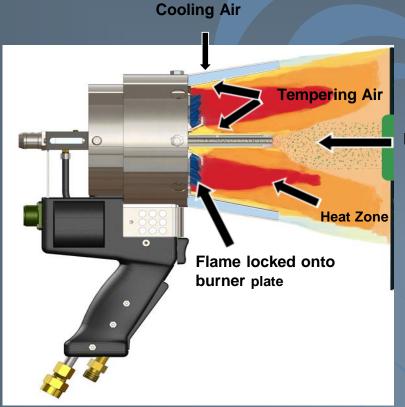
- Open Flame
- Polymer Degradation
- Limited Applications

#### **Traditional Powder Coating**

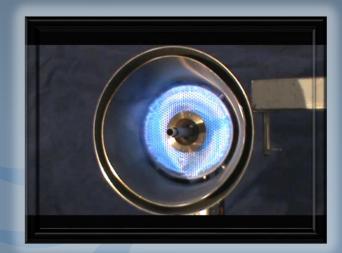
- · Requires Oven Cure
- Limited Build Thickness
- Easily Impact damaged
- Not Repairable



# Illustration of PTS 30 Applicator



Powder particles onto substrate



# ResoCoat<sup>™</sup>Pool Finishes

#### Benefits of ResoDyn<sup>™</sup> Pool Finishes

Eliminates all plaster surface issues

- ✓ No Cracking
- ✓ No Mottling
- ✓ No Spalling
- ✓ No Leaching
- ✓ No Staining

Resurface/Restore most surfaces – concrete, plaster, fiberglass, stainless steel, steel, and aluminum

- ✓ Covers craze, spider, minor structural cracks
- Creates comlpete polymer coating seal
- Seals surface leaks
- ✓ Outstanding adhesion

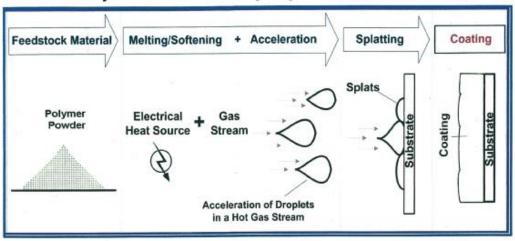
Pool owner benefits

- ✓ Soft to the touch
- ✓ Durable, long lasting coating
- ✓ Choice of solid and blended color palette
- ✓ Slip resistant
- √ Easy balanced water chemistry
- ✓ No acid washing Ever
- ✓ Lower heater energy use
- ✓ No start-up worries, Just Coat Fill Swim
- ✓ Extreme use damage is repairable for the life of the pool



#### **Portable Powder Coating Systems**

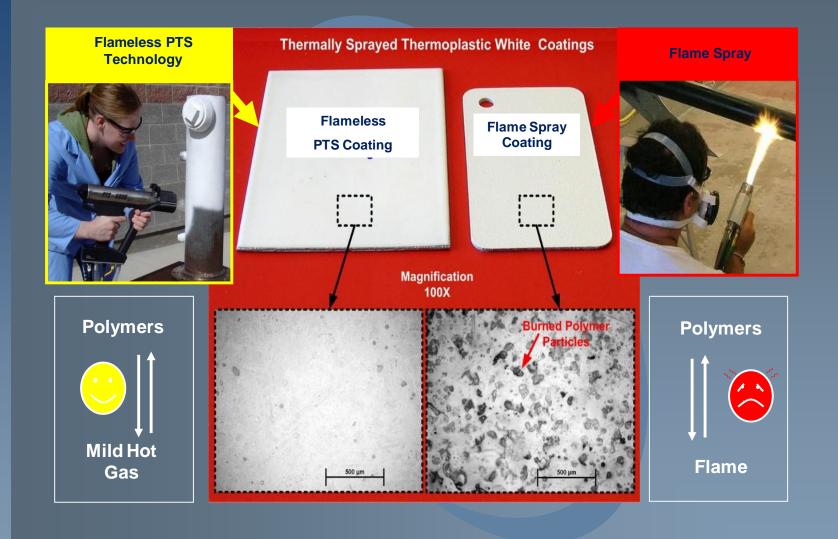
#### **Polymer Thermal Spray Fundamentals**



#### **Polymer Thermal Spray Coating Advantages**

- Zero Volatile Organic Compounds (VOCs)
- Non-toxic feed stock and finished coatings
- Extremely durable impact resistance
- · Excellent adhesion
- Excellent weather resistance
- No thickness build limitations
- Indefinite storage life
- Indefinite working pot life
- · No cure time-can use immediately
- Recyclable

## Background – PTS vs. Flame Spray



# ResoCoat<sup>™</sup>Pool Finishes

## ResoCoat 3 - Layer Concrete Coating System

#### Step 1 : ResoSeal 800 Concrete Sealer

- Zero pinholes in top coat from outgassing
- Water borne sprayable liquid
- Bond adhesion stronger than concrete
- 2 thin coats completely seals surface
- Withstands thermal spray temperatures
- Patent pending formulation

#### Step 2 : ResoBond 805 Tie-Coat

- Outstanding adhesion of ResoCoat 301
- 2-Part epoxy formulation
- o Roll-0n application

#### Step 3: ResoCoat 301 Polymer Pool Finish

- PTS-30 thermal spray application
- o Dry powder, indefinite shelf life
- UV stabilizers, fade resistant color pigments
- o Tough, flexible, durable
- Covers and seals minor concrete cracks
- Damage repairable throughout life of pool



ResoCoat 301 over
Resoseal 800 sealed concrete



Polymer coating over unsealed concrete

Sodym Pool and Spa Finishing systems

# ResoCoat™ Pool Finishes

### ResoCoat Fiberglass Pool Finish

- Colorize plain white or blue surfaces
- Salvage and restore sun damaged surfaces
- Outstanding adhesion
- UV stabilizers, fade resistant color pigments
- Flexible, tough, durable
- Will not peel, flake, or crack
- Fill, form, and radius transitions to tiles and fittings
- Damage repairable throughout life of pool

## Fiberglass Resurfacing

- ResoSeal 800 not required
- Roughen surface with 100 grit
- Clean with acetone wipe
- Apply ResoBond 805 for surface adhesion
- Apply ResoCoat 301

# Polymer Thermal Spray Coating Technology

Resodyn Corporation's Polymer Thermal Spray (PTS) coating system is a novel powder coating technology exclusively design and developed for the deposition of polymeric coatings directly from dry powder without need for oven baking, or curing. PTS coating technology can be used to thermally spray thin (< 200 µm) and robust coatings of unlimited thickness.

The PTS system can deposit thermoplastic and selected thermosetting polymers, as well as UV curable polymers and syntactic foams on metal, polymer and ceramic based substrates and even heat sensitive substrates such as cardboard, paper, and electronic circuits.

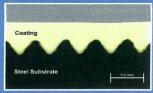
#### POTENTIAL COATING APPLICATIONS



- Corrosion Protection
- Thermal Barrier
- Anti-skid
- Anti-fouling
- Super-hydrophobic
- Anti-tamper
- Syntactic foams
- Anti-static
- Anti-microbial
- Acoustic insulation
- Blast mitigation
- Powder coating with no oven baking or curing
- Flameless powder path no polymer degradation
- User friendly "plug and spray" capabilities
- Environment friendly process no VOCs
- Fully portable or fixed manufacturing operation
- Multi spray gun and robotic application capable
- Patents pending technology

## PTS









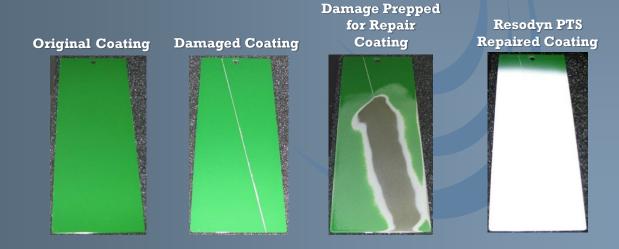


CONTACT US TO FIND OUT WHAT OUR UNIQUE COATING TECHNOLOGY CAN DO FOR YOU!



## Field Repairable Powder Coatings

- Repair and touch-up damaged powder coated surfaces with same powder coating material
- Repair both thermoset and thermoplastic coatings
- Strip and recoat not required
- Prepare damaged area similar to paint touch-up
- Repair in-service components
- Powder coat fasteners, brackets, welds, etc. after installation





## **Examples of Coated Structural Sections**

- Beams
- Channel
- Pipes
- Plates











## **Directed PTS Materials Development**

- Engineered coating formulations
  - Specific to PTS process requirements
  - Coating properties enhanced for peak performance
- Unique coating creations possible
  - Multi-component, in-flight materials blending (dryblending)
  - Coating formulations with large disparity in component size
  - Spray method induced coating surface features





## **Authorized Dealer Opportunity**

## Dealer Equipment Package

- PTS-30 High output Polymer Thermal Spray System
- 25 or 50 lb powder hopper
- 10 ft standard length propane hose
- Water and oil trap filter unit on stand
- 25 ft  $-\frac{1}{2}$  " diameter air feed hose
- Infrared Thermometer
- Moisture Meter

